

Group

MONOBRAND CUP

ASN Rollcage Certificate N°

HES4590714

Car type N°

TT Cup

TECHNICAL FORM

TECHNICAL FORM valid as from 30 APRIL 2015



Audi Sport TT Cup

Monobrand Technical Form

The parts featuring on this Technical form must not be used separately and must imperatively be used all together as a whole Each Audi TT Cup car must be in possession of its roll cage ASN certificate.

Only the safety cage bearing the extension n° HES4590714 may be used with this TT Cup car.

1. GENERAL

101. MANUFACTURER

<u>AUDI</u>

102. MODEL AND TYPE

a) Model and type TT CUP

b) Typical chassis number AS8S6TTCUPXXXXXXX X = VARIABLE DIGITS

103. CYLINDREE / CYLINDER CAPACITY

Cylinder capacity 1984 cm3

Corrected cylinder capacity 1984 X 1.7 = 3372.8 cm3

A1) Car seen from 3/4 front



A2) Car seen from 3/4 rear



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2. DIMENSIONS, WEIGHT

AUDI

202. OVERALL LENGTH

Make

4260 <u>+</u> 10 mm

204. WIDTH OF BODYWORK

a) At front axle centreline 1930 mm $^{+0}_{-1\%}$

b) At rear axle centreline $\begin{array}{ccc} +0 \\ -1\% \end{array}$

WHEELBASE

2503 <u>+</u> 15 mm

209. OVERHANG

a) Front 925 ± 15 mm

b) Rear <u>825</u> <u>+</u> 15 mm

3. ENGINE

Model of origin of the engine AUDI FIA homologation form n° N/A

FIA homologation form n° of the **basic engine** N/A

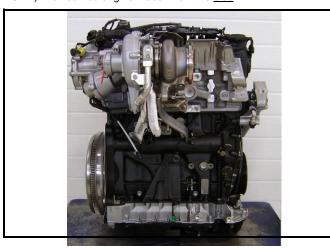
302. NUMBER OF SUPPORTS

1 ENGINE / 2 GEAR BOX

C1-1) Dismounted engine – seen from the side



C1-2) Dismounted engine – seen from the side



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C1-3) Engine distribution seal



C1-4) Engine turbo seal



C1-5) Engine in its compartment



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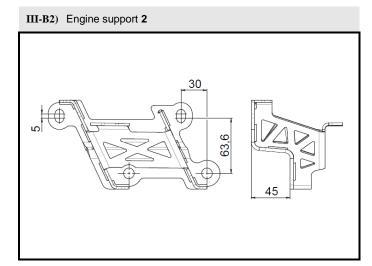
C2-1) Engine support 1 dismounted (photo)



III-B1) Engine support 1

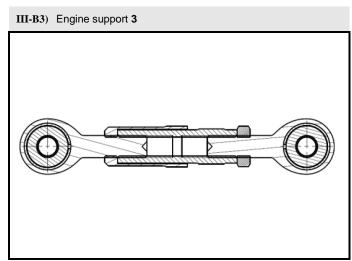
C2-2) Engine support 2 dismounted (photo)





C2-3) Engine support 3 dismounted (photo)





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320.	FLYWHEEL			
	a) Material	IRON + RUBE	BER	
	b) Minimum weight	11380	g	With fixings and starter ring
	c) External diameter of the starter ring	281.6	<u>+</u> 3 mm	
	d) Number of teeth of the starter ring	129		
	e) Type	Double mass		

C7-1) Flywheel from ¾ front



C7-2) Flywheel from 3/4 rear



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324.	FUEL FEED BY INJECTION - ELECTRONICS						
					Direct		
	a) Ma	ke and type	CONTINENTAL				
	b) Mo	del	SIMOS 18.1	b1) S	oftware TTC_0003		
					Cylinder head		
	f) Inje	ectors	f1) Position				
	g) List	t of engine control system se	ensors				
	<u>C1</u>	THROTTLE PEDAL POSI	ITION	<u>C9</u>	INTAKE MANIFOLD FLAPS POTENTIOMETER		
	<u>C2</u>	KNOCKING SENSOR		<u>C10</u>	INTAKE MANIFOLD AIR PRESSURE AND TEMP		
	<u>C3</u>	FUEL PRESSURE (LP)		<u>C11</u>	FUEL PRESSURE (HP)		
	<u>C4</u>	HALL SENSOR (2)		<u>C12</u>	BOOST PRESSURE		
	<u>C5</u>	WATER TEMPERATURE		<u>C13</u>	LAMBDA PROBE		
	<u>C6</u>	WATER TEMPERATURE	(AFTER RADIATOR)	<u>C14</u>	OIL ENGINE PRESSURE (3)		
	<u>C7</u>	ENGINE SPEED		<u>C15</u>	FUEL LEVEL SENSOR (2)		
	<u>C8</u>	ENGINE OIL LEVEL AND	TEMP	<u>C16</u>			
	h) List	t of engine control system a	ctuators				
	<u>A1</u>	ELECTRIC THROTTLE		<u>A9</u>	OIL PRESSURE REGULATION VALVE		
	<u>A2</u>	COILS (4)		<u>A10</u>	WASTE GATE		
	<u>A3</u>	SPARK PLUGS (4)		<u>A11</u>	COOLING PISTON VALVE		
	<u>A4</u>	COMBUSTION CHAMBE	R INJECTORS (4)	<u>A12</u>	CAM ADJUSTMENT ACTUATOR (8)		
	<u>A5</u>	INTAKE MANIFOLD INJE	ECTORS (4)	<u>A13</u>	INTAKE MANIFOLD THROTTLE VALVE		
	<u>A6</u>	GEARBOX COOLING VA	LVE	<u>A14</u>	FUEL PUMP		
	<u>A7</u>	TURBO CHARGER BYPA	ASS VALVE	<u>A15</u>			
	<u>A8</u>	VARIABLE DISTRIBUTIO	ON VALVES (2)	<u>A16</u>			

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C9-1) Engine control system sensors



C9-2) Engine control system actuators



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C9-3) Control modules



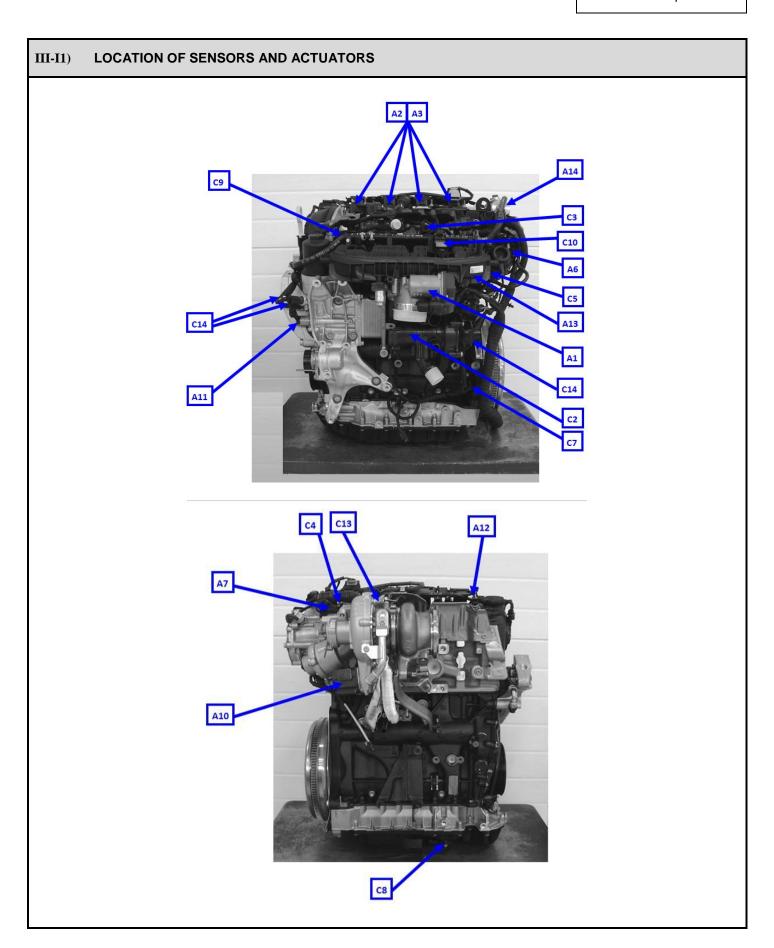
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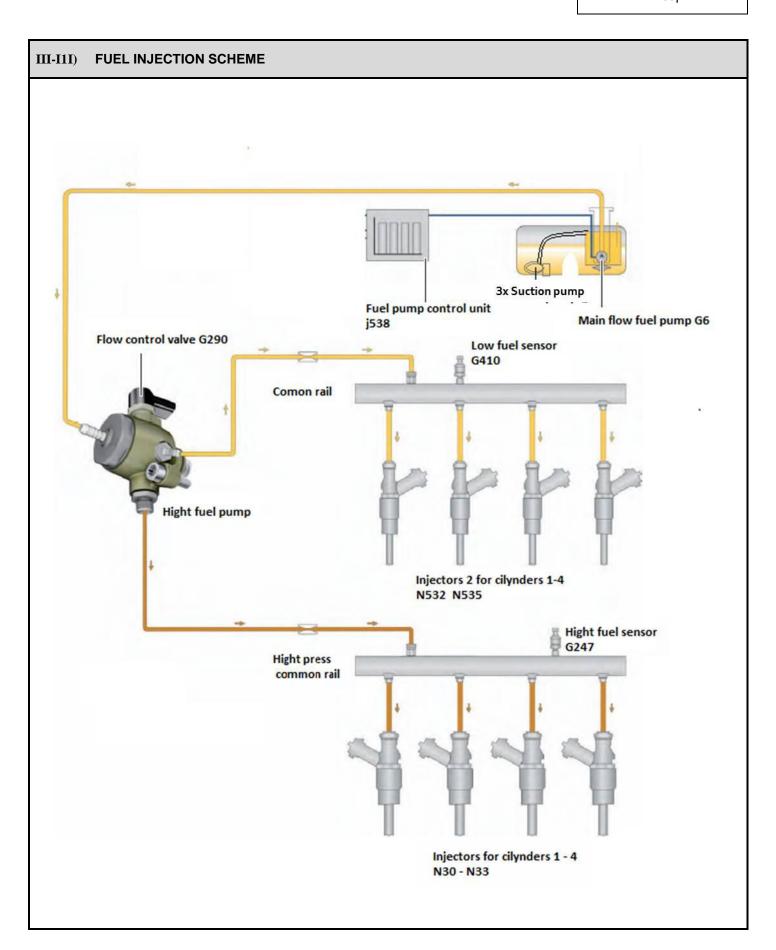
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327. INTAKE

a) Material of manifold PLASTIC

b) Number of manifold elements 4

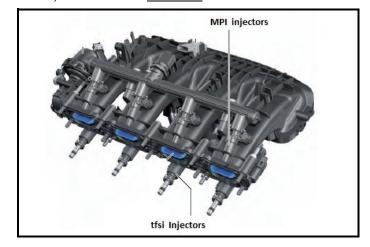
b1) Internal volume of manifold 2.3 ± 0.1 dm3 b2) Minimum weight of manifold 1420 g

b3) Dimensions of the intake pipe at the throttle valve \pm 0.25 mm

C11-1) Intake manifold - dismounted



C11-2) Intake manifold - dismounted



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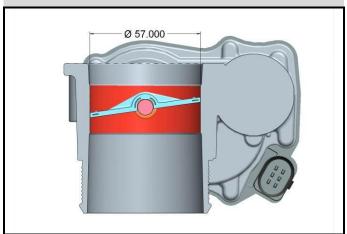
C11-3) Throttle unit - dismounted



C11-4) Throttle unit - dismounted



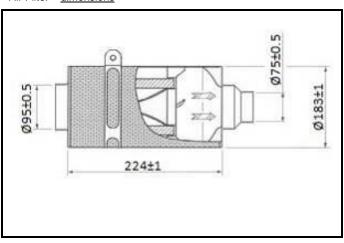
III-K4) Section drawing of the throttle-unit



C11-6) Air Filter – dismounted



Air Filter – <u>dimensions</u>



C11-8) FIA pressure measuring tube – in its location

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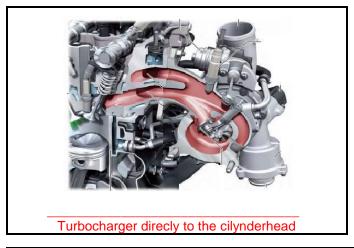
TT cup

328. EXHAUST

a) Material of manifold Cast Aluminium

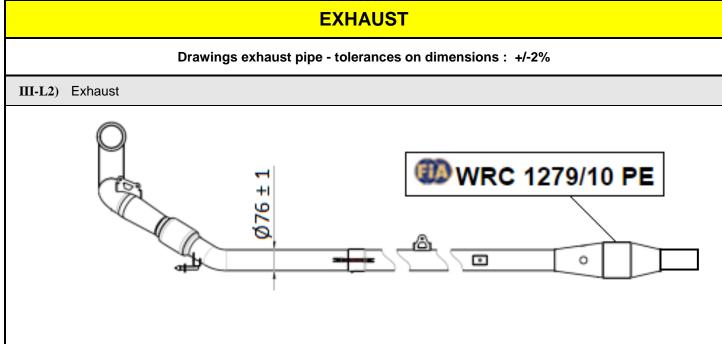
c) Manifold exit 2 exits

C12-1) Exhaust manifold before turbo (integrated)



C12-2) Exhaust pipe after turbo - dismounted





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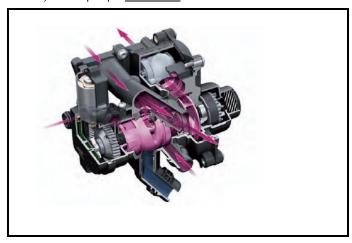
331. COOLING SYSTEM

Make

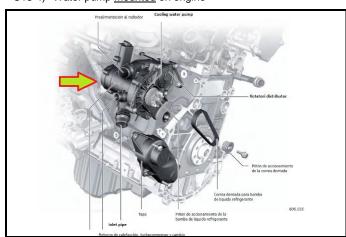
c) Type and origin of the water pump

Mechanical / Serial pump

C13-3) Water pump – dismounted



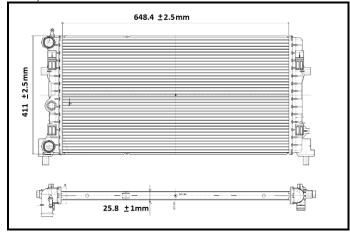
C13-4) Water pump mounted on engine



C13-5) Water radiator – dismounted



C13-6) Water radiator dimensions



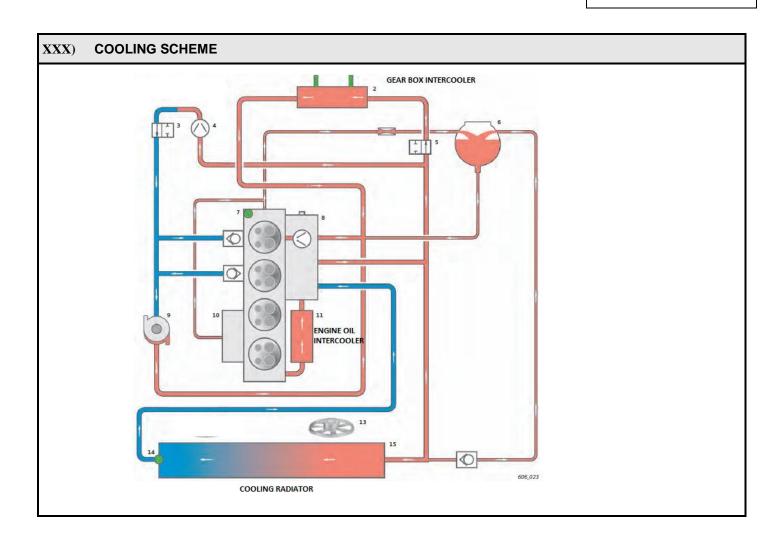
C13-7) Water radiator + fan carcass – <u>dismounted</u>



C13-8) Water radiator dimensions

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333. **LUBRICATION SYSTEM**

PLASTIC a1) Material of oil sump

a3) Type of lubrications Wet sump

C14-1) Oil sump – dismounted



C14-3) Oil catch-tank – dismounted



C14-2) Oil sump - dismounted



C14-4) Oil catch-tank mounted in its location



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No



a) Make and type of the turbocharger

h) Cooling of intake air

h1)

h3) Air inlet diameter

h2) System

Ø 47

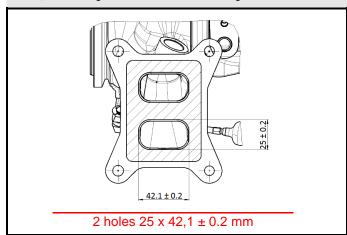
<u>+</u> 1mm

h4) Air outlet diameter

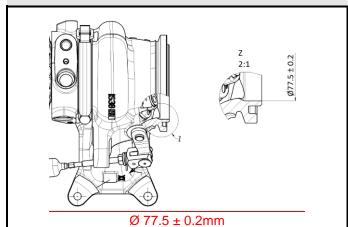
Ø 40

<u>+</u> 1mm

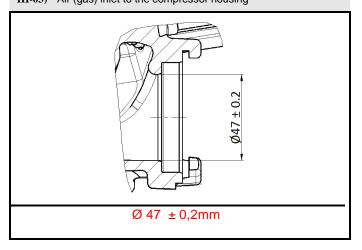
III-01) Exhaust gas inlet to the turbine housing



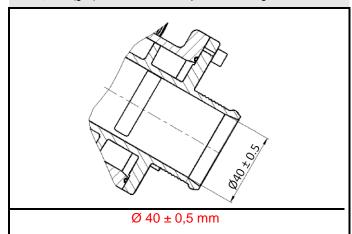




III-03) Air (gas) inlet to the compressor housing



III-04) Air (gas) outlet from the compressor housing



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C15-1) Plan view of complete turbocharger unit





C15-4) Valve and by-pass installation of turbocharger





C15-5) General view of turbocharger mounted





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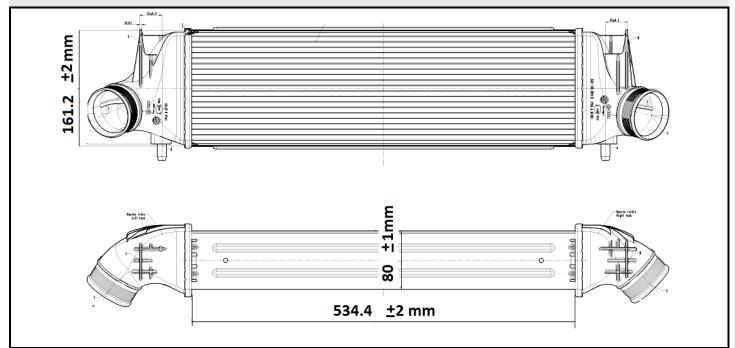
C15-8) Intercooler – dismounted



C15-9) Intercooler – mounted in its location



III-05) Drawing of the intercooler with dimensions of core (Width x Height x Thickness)

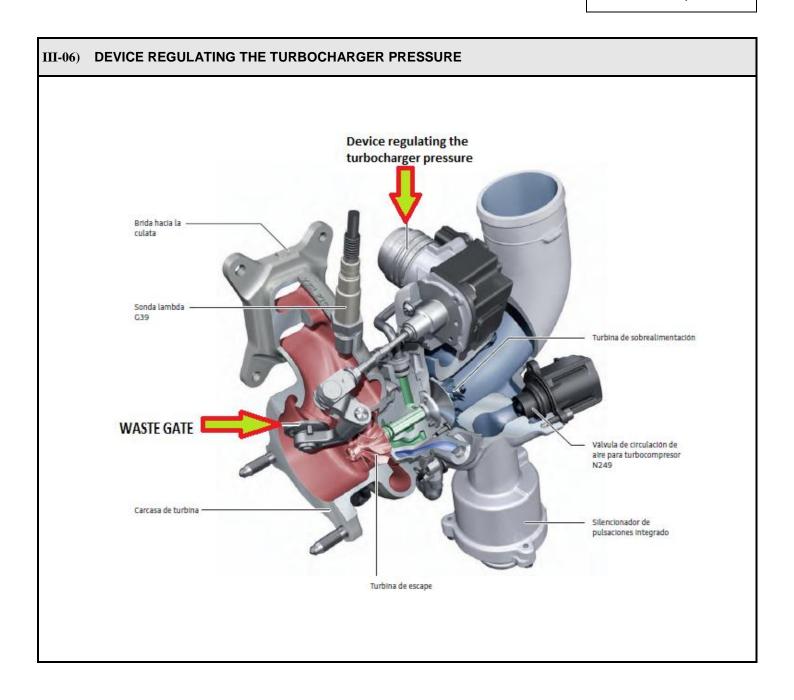


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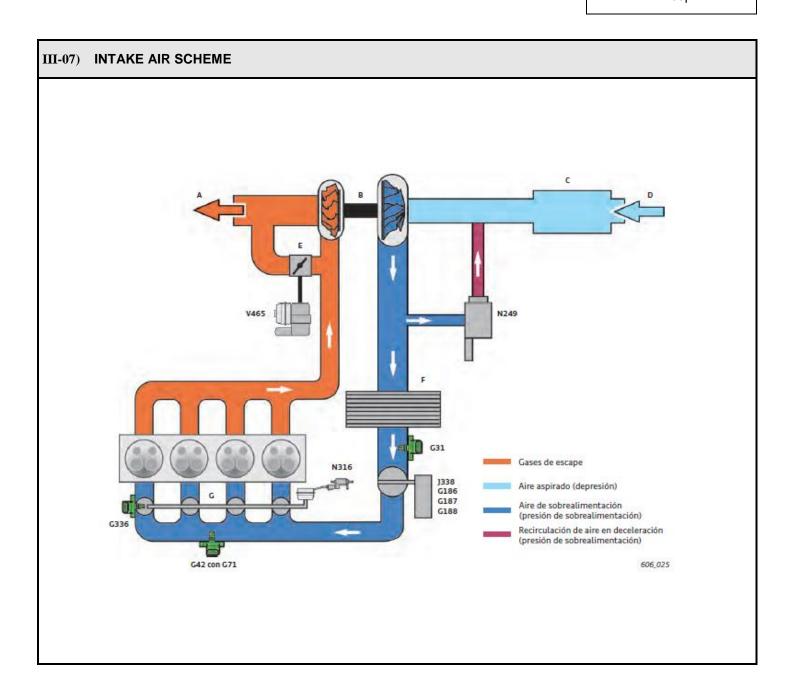


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4. FUEL CIRCUIT

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401. FUEL TANK

Make

a) Number 1

b) Location Rear seat (series position)

c) Material FIA FT 3 – manufacturer: CONTINENTAL

d) Total capacity 110 ± 10 litres

f) Fuel pump (intank)
e) Fuel suction pump (intank)
Partnr. 5971530011A

g) Fuel pump highpressure (engine side) Partnr. xxx xxx xxx h) Roll over valve Partnr. 42A 201 811

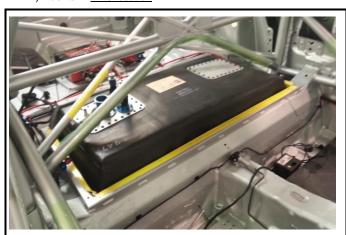
D1-1) Fuel tank dismounted



D1-3) Fuel tank in its location - with cover



D1-2) Fuel tank in its location



Partnr. 420 906 093 C

D1-4) Fuel cell service plates



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D1-1) Container for fuel cell mounted in bodyshell (seen from floor)



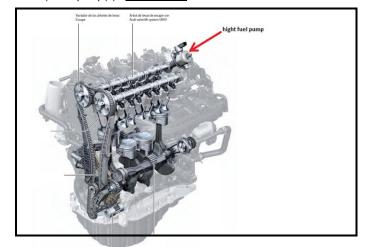
D1-2) Frame and container for fuel tank mounted in bodyshell



D2-1) Fuel pump(s) - dismounted



D2-2) Fuel pump(s) - in its location



Make **AUDI**

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5. ELECTRICAL EQUIPMENT

501. STEERING WHEEL AND SWITCH BOX

E x-1) Steering wheel - dismounted



E x-2) Steering wheel - dismounted



STEERING WHEEL - FUNCTION OF SWITCHES Shiftpaddle (downshift) Shiftpaddle (upshift) Radio (option) Push to Pass Rain light High beam Cockpit ventilation Wiper Dashboard page select Windscreen spray ₩ (Release parking brake Engine start (when car is not in motion) Diff / TCS map Pit speed limiter (keep) (when car is in motion) (1/2/3)

Make A

<u>AUDI</u>

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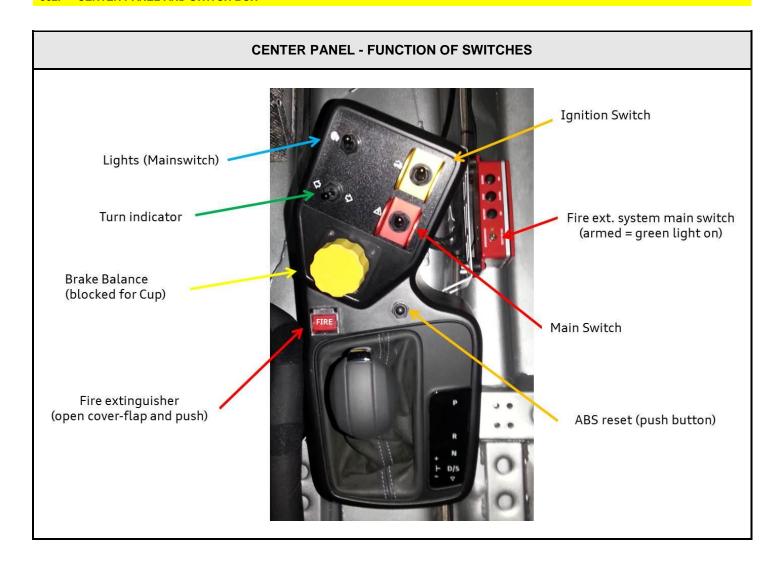
Model

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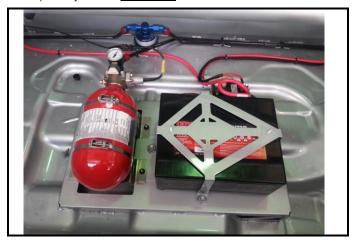
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502. CENTER PANEL AND SWITCH BOX



503. BATTERY

E x-1) Battery – cover dismounted



E x-2) Battery - cover mounted



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504. FIRE EXTINGUISHER

a) System

KIDDE DEUGRA

Fire extinguisher – in its location (luggage compartement)



Control panel for fire extinguisher – in its location (tunnel)



505. STARTER

a) Position

FRONT OF ENGINE & ABOVE THE GEARBOX

E1-1) Starter - dismounted



E1-2) Starter - mounted in its location



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504. DATA LOGGING SYSTEM

1. System: AIM MXG (dashboard + logger) 2. Channels: Published by driver information

3. AIM Smarty cam

LOOM **SUMITOMO**

C9-2) Data logging system



DATA LOGGING UNIT IN ITS LOCATION



BOOST PRESSURE SENSOR UNIT IN ITS LOCATION



ABS/ESP MODULE IN ITS LOCATION

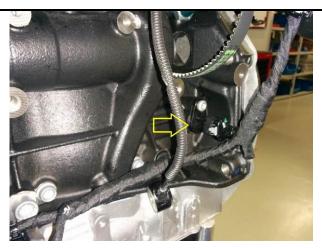


DASHBOARD AND LOGGER WIRE LOOM DISMOUNTED

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ENGINE SPEED SENSOR IN ITS LOCATION



FRONT WHEEL SPEED SENSOR IN ITS LOCATION



REAR WHEEL SPEED SENSOR IN ITS LOCATION



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6. POWER TRAIN

603. GEARBOX

d) Type and location of control

Automatic gear box with double axle and double clutch

e) Gear ratios

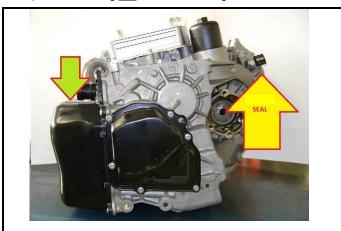
SET OF RATIOS N°1						
	Number of teeth	Ratio	Constant	Synchro		
1	13/38	2.923				
2	22/45	2.045				
3	28/41	1.464				
4	38/41	1.079				
5	32/35	1.094				
6	38/35	0.921				
AR/R						
Final 1-2-3-4	15/72	4.8				
Final drive 5-6	20/72	3.6				

	SET OF RATIOS N°2						
	Number of teeth	Ratio	Constant	Synchro			
1							
2							
3							
4							
5							
6							
AR/R							
Constant							

С



F2-2) Gearbox casing and clutch bell housing



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F2-3) Gearbox command - dismounted

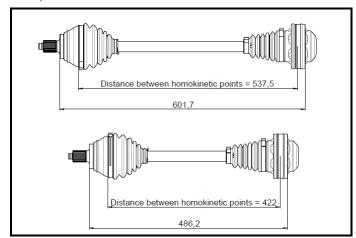




F2-3) Drive shaft - dismounted



F2-4)



Make

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ELECTRONIC SLIP DIFFERENTIAL 607.

a) Type of final drive

ELECTRONIC COMMANDED (HALDEX)

F4-1) Electronic slip differential undermeath view



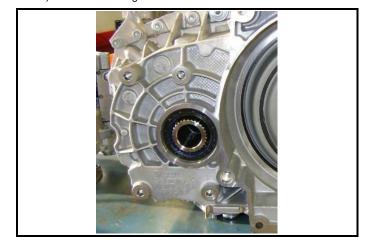
F4-2) Electronic slip differential rear view and seal



F4-1) Gear box + electronic slip differentia -mounted-



F4-2) Final drive casing



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7. AXLES AND SUSPENSION

FRONT

G2-1) Subframe for fixing the axle parts - dismounted



G2-2) Subframe for fixing the axle parts - dismounted



G2-3) Subframe – Modification of axle mounting points



G2-4) Subframe – Modification of axle mounting points



G2-5) Subframe - Modification of axle mounting points



G2-6) Subframe – Modification of axle mounting points



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G3-1) Bare hub-carrier – dismounted



G3-2) Bare hub-carrier dimounted – dismounted



G3-3) Steering arm mounting bracket – dismounted



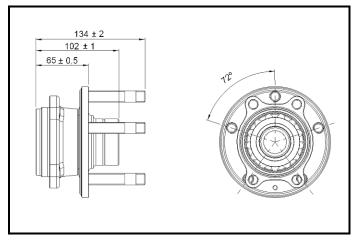
G3-4) Steering arm mounting bracket – dismounted



G4-1) Bare Wheel Hub - dismounted



G4-2) Bare Wheel Hub - dimensions



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G5-1) Complete wishbone – <u>dismounted</u>

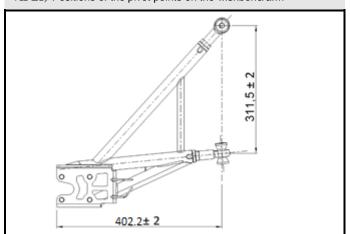
AUDI

Make





VII-E1) Positions of the pivot points on the wishbone/arm



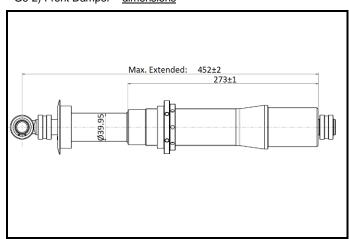
VII-E2) wishbone in its position



G6-2) Front Damper – dismounted



G6-2) Front Damper – dimensions



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G6-3) Anti roll bar - dismounted



G6-4) Anti roll bar linkage / adjustment



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REAR

H2-1) Subframe for fixing the axle parts - dismounted

Make

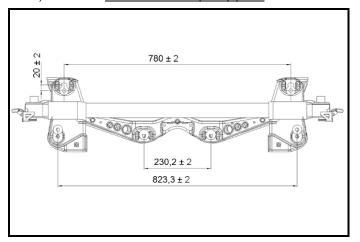
AUDI



H2-3) Subframe - Modification of axle reinforcenments



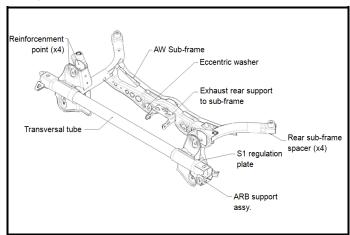
H2-5) Subframe - Modification of axle pick up points



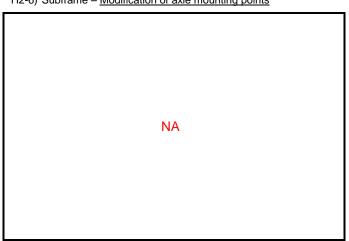
H2-2) Subframe for fixing the axle parts - dismounted



H2-4) Subframe - Modification of axle reinforcenments



H2-6) Subframe – Modification of axle mounting points



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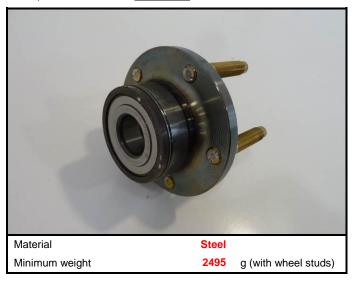
H3-1) Bare hub-carrier – dismounted



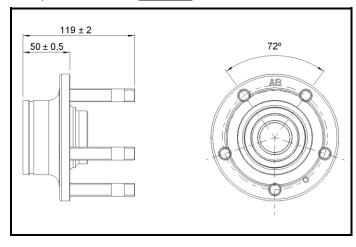
H3-2) Bare hub-carrier assembly - dismounted



G4-1) Bare Wheel Hub - dismounted



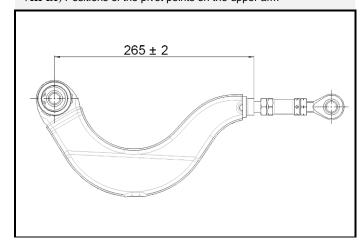
G4-2) Bare Wheel Hub - dimensions



H5-1) Complete Upper arm – dismounted



VIII-E1) Positions of the pivot points on the upper arm



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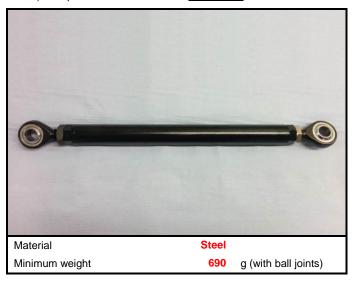
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H5-2) Complete Rear arm – dismounted

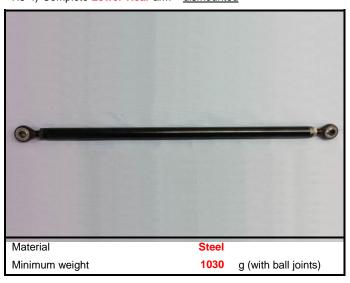


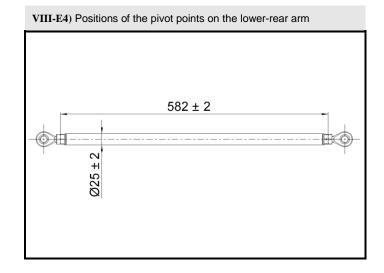
VIII-E2) Positions of the pivot points on the rear arm

H5-3) Complete Lower-Front arm - dismounted



H5-4) Complete Lower-Rear arm – dismounted





Make AUDI

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Model

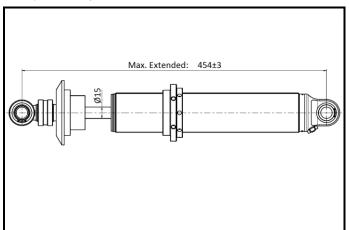
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H6-1) Rear Damper – <u>dismounted</u>



H6-2) Rear Damper – <u>dimensions</u>



G6-3) Anti roll bar - dismounted



G6-4) Anti roll bar linkage / adjustment



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8. RUNNING GEAR

<u>AUDI</u>

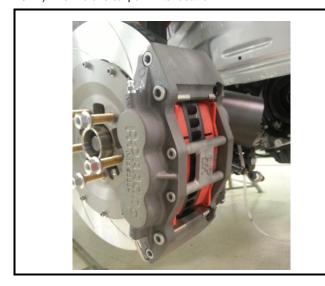
803. BRAKES

Make

	ABS <u>yes</u> / -ne
e)	Number of cylinders per wheel
e1)	Bore
g1)	Number of pads per wheel
g2)	Number of calipers per wheel
g3)	Caliper material
g4)	Thickness of new disc
g5)	External diameter of disc
g6)	Max pad thickness
g9)	Ventilated discs
	Number of venting channels
g10)	Min. weight of new disc (with bell and screws)
g11)	Number of fixation points

	FRONT				
TYPE 1		TYPE 2			
6					
27 / 31.8 / 38.	1 <u>+</u> 0.1 mm	<u>+</u> 0.1 mm			
	2				
	1				
	alu /	/			
32	<u>+</u> 1 mm	<u>+</u> 1 mm			
380	<u>+</u> 1.5 mm	<u>+</u> 1.5 mm			
25	<u>+</u> 0.5 mm	<u>+</u> 1.5 mm			
Yes	No	Yes No			
	48				
8480	g	g			
	11				

J4-1) Front brake caliper in its location



J4-2) Front brake caliper dismounted



Make

<u>AUDI</u>

TT cup

Model

....

HES4590714

Car Type N°

J5-1) Front brake disc dismounted



J5-2) Front brake disc dismounted



TT cup

ASN Rollcage Certificate N°

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Car Type N°

TT cup

803. BRAKES

Make

e) Num	nber of cylinders per wheel	
e1)	Bore	
g1)	Number of pads per wheel	
g2)	Number of calipers per wheel	
g3)	Caliper material	
g4)	Thickness of new disc	
g4b)	Minimum thickness of disc (maximum wear)	
g5)	External diameter of disc	
g6)	Max pad thickness	
g9)	Ventilated discs	
	Number of venting channels	
g10)	Min. weight of new disc (with bell and screws)	

	REAR				
TYPE 1		TYPE 2			
1					
36	<u>+</u> 0.1 mm	<u>+</u> 0.1 mm			
	2				
	1				
а	lu / iron	/			
10	<u>+</u> 1 mm	<u>+</u> 1 mm			
8	mm	mm			
272	<u>+</u> 1.5 mm	<u>+</u> 1.5 mm			
14.3	<u>+</u> 0.5 mm	<u>+</u> 1.5 mm			
Yes	No	Yes No			
3800	g	g			

K4-1) Rear brake caliper type 1



K4-2) Rear brake caliper type 1



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Car Type N°

TT cup

K5-1) Rear brake disc type 1



K5-2) Rear brake disc type 1



804. BRAKEMASTERCYLINDERS

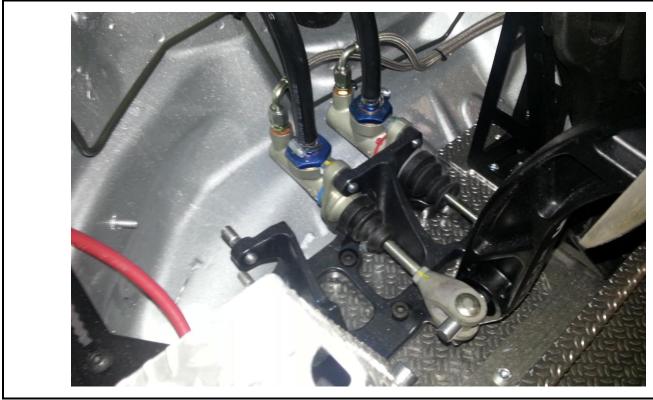
BRAKE BIAS yes / no

e) Type

e1) Bore

FRONT	REAR	
17,8 ww. 19,1 ± 0.1 mm	22,2 <u>+</u> 0.1 mm	

Mastercylinders in its location



Model TT cup ASN Rollcage Certificate N°

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Car Type N°

TT cup

<u>+</u> 5 mL

L2-1) Pedal box - <u>dismounted</u> seen from front

<u>AUDI</u>

Make



L2-2) Pedal box - dismounted seen from side



805.	BRAKERESERVOIR		
	Reservoir		
		FRONT	REAR
	e) Type		

Reservoir dismounted

e1) Volume



Reservoir in its location

<u>+</u> 5 mL



Make AUDI TT cup

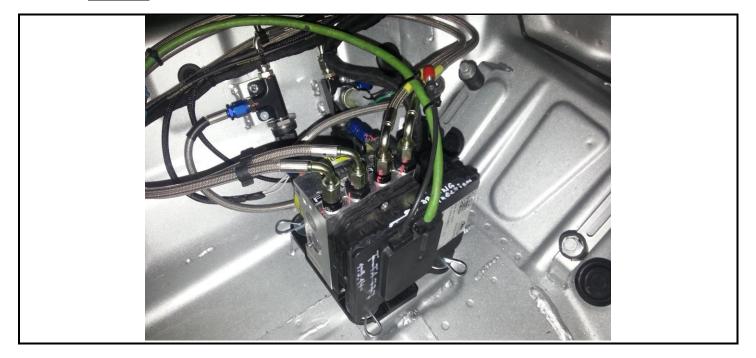
ASN Rollcage Certificate N°
HES4590714

Car Type N°

TT cup

806.	ABS		
	Yes / No		
		CONTINENT	TAL MK 100
	e) 2 circuit system (black and white)	Front	rear
	e1) Software	x	кх

$\textbf{ABS unit} - \underline{in \ its \ location}$



Make AUDI TT cup

ASN Rollcage Certificate N°

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Car Type N°

TT cup

806. WHEELS RIMS

e) Material

e1) Size / offset

e2) min. Weight

FR	FRONT		REAR	
ALU CASTED		ALU CASTED		
10 x 18 ET 36		10 x 18 ET 36		
11.000 g		11.0	00 g	

Wheel front



Wheel rear



807. WHEELS TYRES

e) Manufacturer

e1) Size

SLICK	RAIN		
HANKOOK	HANKOOK		
260/660-18	260/660-18		

Make AUDI Model TT cup

ASN Rollcage Certificate N°

HES4590714

Car Type N°

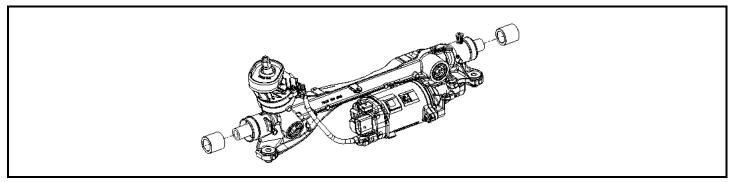
TT cup

804. STEERING

J9-1) Steering rack - dismounted



J9-2) Steering rack - sketch



J11-1) Steering column - dismounted



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Car Type N°

TT cup

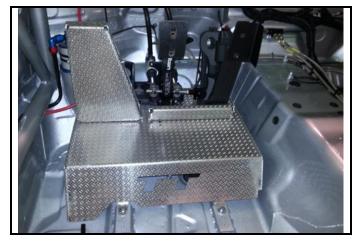
9. BODYWORK - CHASSIS (BODYSHELL)

901. INTERIOR

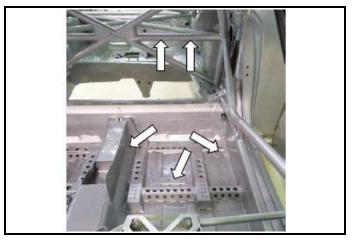
L1-1) Dashboard - mounted



L2-1) Pedal box and footrest - mounted in its location



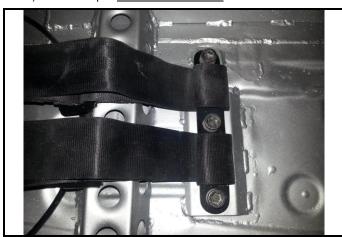
L2-3) Fixation points of seat-belts - mounted in its location



L2-2) Centre panel – mounted in its location



L2-4) Scrotch-straps - mounted in its location



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Car Type N°

TT cup

902. EXTERIOR

Make

XIII-A1) MATERIALS OF BODYWORK PANELS

METALLIC MATERIALS				
Label	Part	Material		
03	FRONT BONNET	ALU		
05	ROOF	ALU		
06	REAR WING	ALU Profile		
09	DOOR	ALU		
15	REAR BONNET	ALU		
16	REAR WING POSTS	ALU 8.00 ± 0.5 mm		

PLASTIC MATERIALS				
Label	Part	Material		
01	RADIATOR GRILL	PLASTIC		
02	BONNET AIR SCOOP	CARBON		
04	REAT BUMPER	FIBER GLASS		
07	ENDPLATES REAR WING	ALU min 3.00 ± 0.5 mm		
08	LEFT / RIGHT REAR FENDER EXTENSION	CARBON (painted)		
10	LEFT /RIGHT SILL TRIM PANEL	CARBON (painted)		
11	LEFT / RIGHT FRONT FENDER	CARBON (painted)		
12	LEFT / RIGHT FRONT FENDER EXTENSION	CARBON/KEVLAR (painted)		
13	FRONT BUMPER	FIBER GLASS (painted)		
14	FRONT SPLITTER	CARBON		
17	REAR BONNET COVER	CARBON (painted) / OPTION : STEEL		

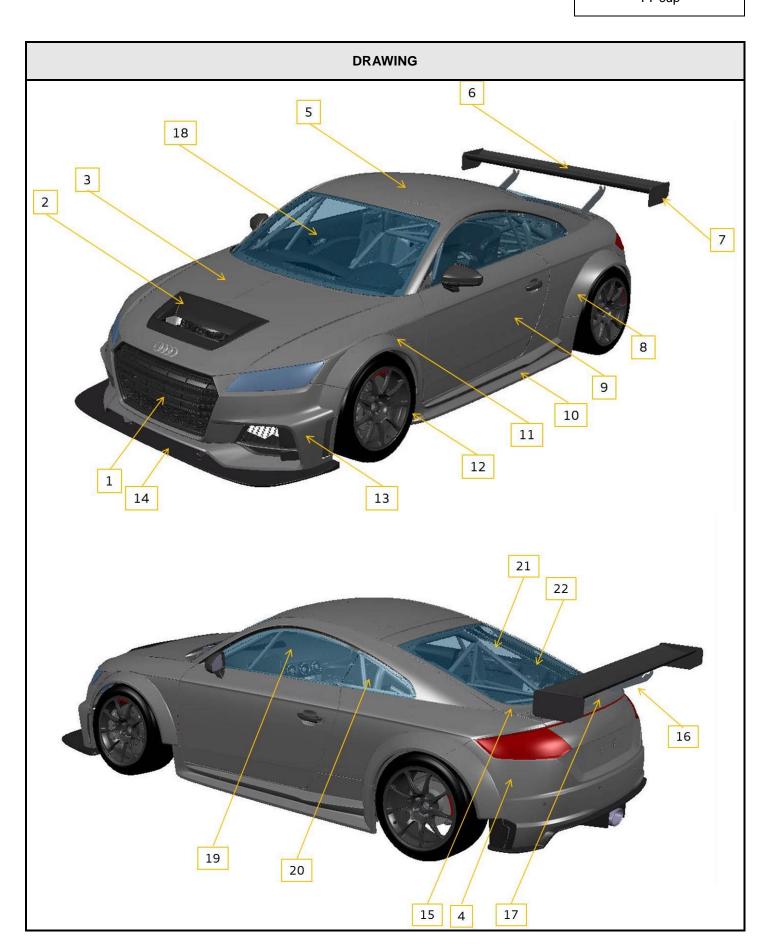
GLAZING			
Label	Part	Material	Min. thickness
18	WINDSCREEN	GLASS	4.46 ± 1 mm
19	LEFT / RIGHT FRONT DOOR WINDOW	GLASS	3.85 ± 0.5 mm
20	LEFT REAR TRIANGLE WINDOW	GLASS	3.15 ± 0.5 mm
21	RIGHT REAR TRIANGLE WINDOW	LEXAN MARGARD FMR5XT	4.00 ± 0.5 mm
22	REAR WINDOW	GLASS	4.00 ± 1 mm

Make

ASN Rollcage Certificate N°

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Car Type N°

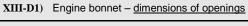


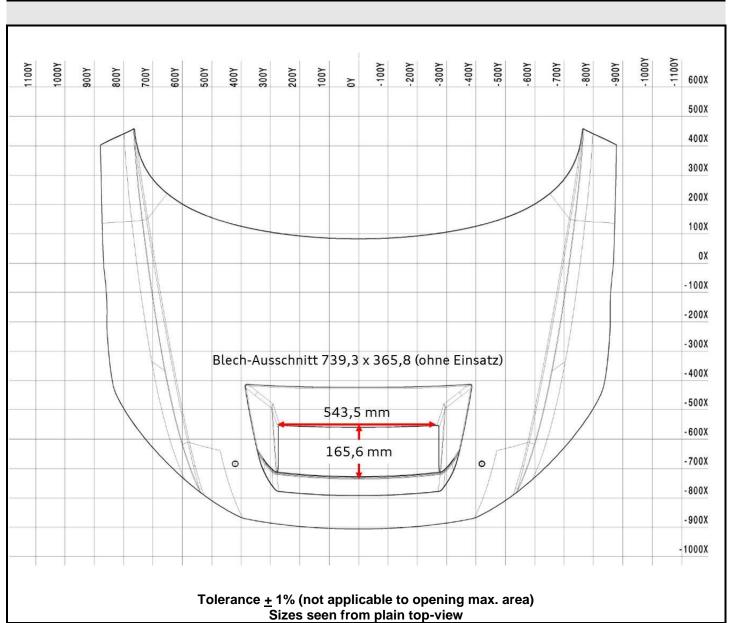
TT cup

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Car Type N°





Make

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Car Type N°

M5-1) Front fender mounted



M6-1) **Rear** fender - <u>mounted</u>



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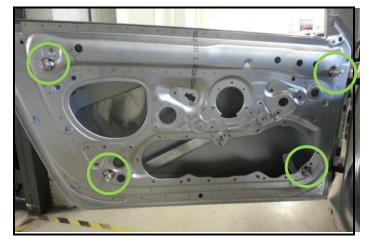
Car Type N°

TT cup

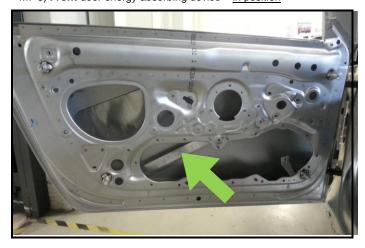




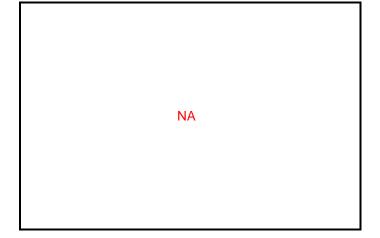
M7-2) Bare modified **front** door – <u>inner face</u>



M7-3) **Front** door energy absorbing device – <u>in position</u>



NA



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Car Type N°

M7-4) Front side protection panel - mounted



M8-1) Bare standard rear door – <u>inner face</u>	M8-2) Rear door energy espng device – <u>dismounted</u>
NA	NA
M8-3) Rear side protection panel - <u>dismounted</u>	M8-4) Rear side protection panel - mounted
NA	NA

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Car Type N°

TT cup

M8-6) Front wheelarch – modification of wheel arch



M8-6) Rear wheelarch – modification of wheel arch



Make AUDI

TT cup

Model

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Car Type N°

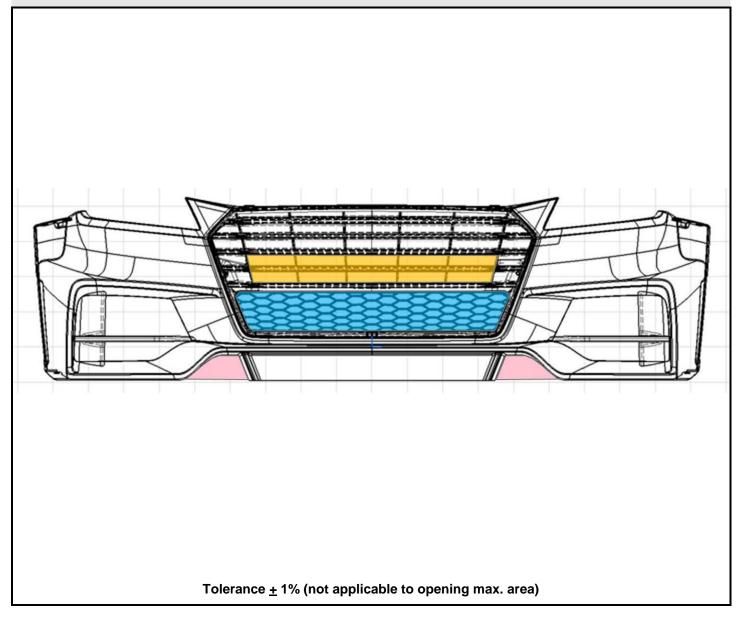
M9-1) Front bumper - dismounted outer side



M9-2) **Front** bumper - <u>dismounted</u> inner side



 $\boldsymbol{XIII}\text{-}\boldsymbol{I1})$ Front bumper seen from front - $\underline{\text{dimensions of openings}}$



Model TT cup

HES4590714

Car Type N°

M11-1) Rear bumper - dismounted outer side



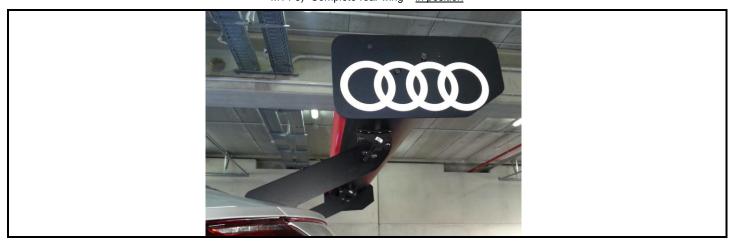
M11-2) Rear bumper - dismounted inner side



M14-2) Rear wing regulation - mounted



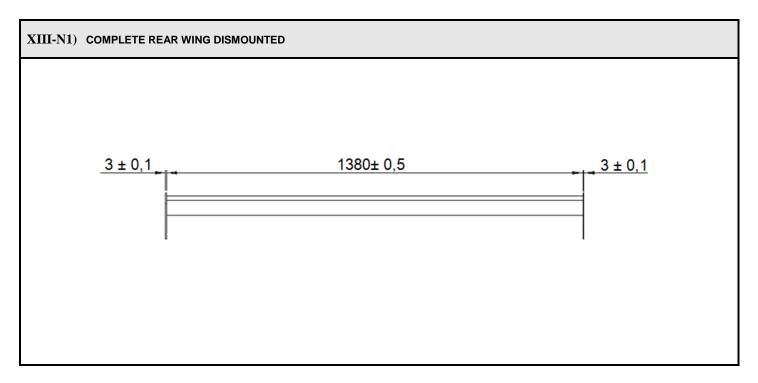
M14-3) Complete rear wing – in position



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Car Type N°

TT cup



M15-1) Complete front splitter - dismounted

Make

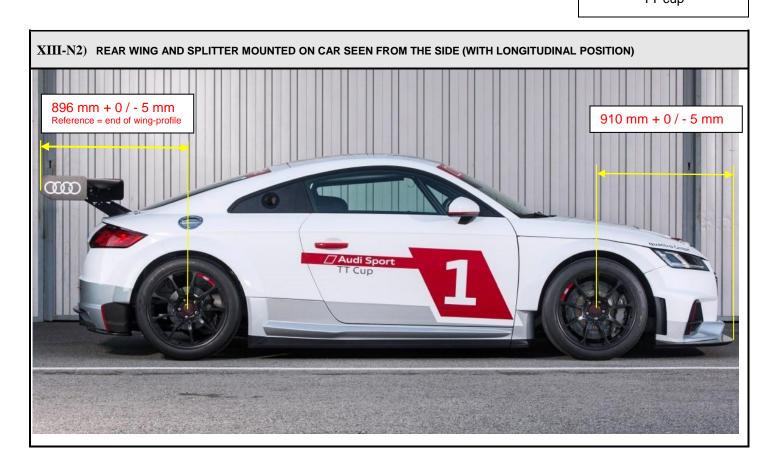


M15-2) Complete front splitter- dismounted



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Car Type N°



TT cup

Model

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Car Type N°

TT cup

903. CHASSIS (BODYSHELL)

N1-1) Bare bodyshell – General view ¾ front



N1-2) Bare bodyshell - General view 3/4 rear



N1-3) Bare bodyshell - Cockpit seen from the right door



N1-4) Bare bodyshell - Cockpit seen from windscreen opening



N1-6) Bare bodyshell - Roof seen from cockpit



TT cup

Model

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Car Type N°

TT cup

N1-7) Bare bodyshell – Luggage compartment





MODIFICATIONS OF CHASSIS (BODYSHELL)

N3-1) Front bulkhead – Modification for steering column passage



N4-2) Front member – Gearbox support



N4-1) Front member – Engine support



N10-1) Front wheel housing - mounted



Model TT cup

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Car Type N°

N10-2) Front suspension turret – top mount



N10-3) Front suspension turret – top mount



N10-4) Cut out for fuel-cell



N10-5) Modification of tunnel for seat-clearance left



N10-4) Seat brackets left and right



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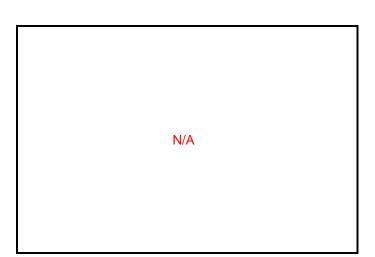
Car Type N°

TT cup

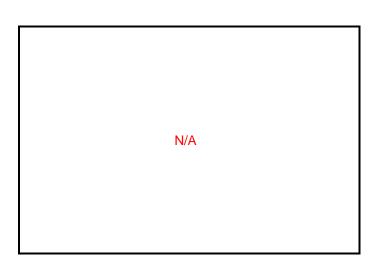
COMPLEMENTARY INFORMATION

Air jack – nozzle connector – in its position





N/A



N/A

N/A